



**SMITHERS**  
QUALITY ASSESSMENTS

## CERTIFICATE OF APPROVAL

This is to Certify that the Quality Management System of:

**Copen Machine Inc.**  
501 Dodge Street  
Kent, OH 44240  
(Page 1 of 2; see Appendix)

has been assessed and approved by Smithers Quality Assessments, Inc., to the following quality management system standards and requirements:

### **ISO 9001:2015 without Design**

The Quality Management System is Applicable to:

Precision Swiss and Conventional CNC machining, welding, fabricating and assembly of various metal and plastic parts often utilizing "lights out" manufacturing techniques.

Approval  
Certificate Number: 09.341.1

Original Approval: December 7, 2009

Current Certificate: November 28, 2017

Certificate Expires: November 22, 2018



*The use of the accreditation mark indicates accreditation in respect of those activities covered by the above certificate number.*

  
on behalf of SQA - J. Michael Hochschwender, CEO

The approval is subject to the company maintaining its system to the required standards which will be monitored by Smithers Quality Assessments, Inc., 121 S. Main St. Suite 300, Akron, Ohio 44308, USA



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APPENDIX A  
TO THE CERTIFICATE  
OF REGISTRATION NO. 09.341.1

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**SMITHERS QUALITY ASSESSMENTS, INC.**

**Site:**

Copen Machine Inc.  
501 Dodge Street  
Kent, OH 44240

**Scope of services provided by this location:** Precision Swiss and conventional CNC machining, welding, fabricating and assembly of various metal and plastic parts often utilizing “lights out” manufacturing techniques.

**Support Location:**

Copen Machine Inc.  
440 Harris Street  
Kent, OH 44240

**Scope of services provided by this location:** Receiving and Machining

Applicable Standard: ISO 9001:2015 without Design

*This appendix applies only to those sites listed above. As other sites are assessed and approved, or as sites already approved are removed from active services, this appendix will be amended to show the current status. Sites not listed on this appendix shall not be viewed as approved.*

